

5-Wire Analog Resistive Touch Screen Specification Guide

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The information provided in this document is intended as a guide only and is subject to change without notice. The topics and suggestions contained within this document are taken from experience of years working with touch screens. Remember: each situation is different and you may need to adjust some of the following suggestions to best fit your particular application and environment.

This document does not cover all of the possible methods of touch screen integration, but the general practices apply. Clearances and tolerances are typical with all Touch International's touch screens; see individual spec sheets for variances.

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Last Revision Date: 10/22/2013 Document Number: 6500244

Revision: 1.2

Document Revision History				
Revision	Page	Content	Revised By	Date
1.1	All	Format Change	Kelly Leff	5/10/2010
1.2	All	Information Updated	Shaun Detmer	10/22/2013

5-Wire Specification Guide

1.0 Scope (Range of Application)

This specification document applies to 5-wire analog resistive touch sensors designed for finger, gloved hand or pen input. This specification applies to a film glass construction.

2.0 Mechanical/Electrical Characteristics

This document applies to 5-wire resistive sensors. Standard sensor drawings are available on the Touch International website. For custom designs, contact Touch International at 877.832.8292 for a specific sensor dimensioned drawing to meet your needs. The specification data below applies to touch screens with the following properties:

- Single top polyester conductive layer
- Single bottom glass conductive layer

2.1 Optical Characteristics

Total Visible Light Transmittance

Standard Top Sheet Layer	> 80% Typical
Enhanced Anti-Reflective Top Sheet Layer	> 83% Typical

Note: Other anti-reflective configurations are available. Please consult your Touch International sales person to determine the optimum configuration to meet your needs.

2.2 Durability Characteristics

Touch Durability	35 million touches at a single point with 350 grams force.	
Pen Hitting Durability	10 million touches at a single point with 350 gram force weight.	
Pen Sliding Durability	1 million strokes repeated along the sample location at 350 gram force weight. Note: a stroke is defined as a 10mm slide from one point to another point.	
Surface Hardness	4H ASTM D3363-92 and 3H or higher with JIS-K5400 standard	

2.3 Electrical Characteristics

2.3 Electrical Characteristics		
Insulation Resistance	Exceeds 20M ohm or more @DC 25V	
Operation Voltage	2.5V to 5V DC	
Chattering Time	10 msec or less Linearity: ± 1.5%; 3% maximum @90% active area	
Sheet Resistance of ITO Topsheet -within One Screen	All values in any 12"x12" square must be within 10% of the average value in that square.	
Sheet Resistance of ITO Topsheet Variation-Sensor to Sensor	325~ 500 ohms/sq.	
Sheet Resistance of ITO Topsheet Variation-within One Screen	All values in any 12"x12" square must be within 10% of the average value in that square.	
Sheet Resistance of ITO Glass Variation	Sensor to sensor: 200~600 ohms/sq.	
Touch Activation Force	Typical 80 grams; refer to the "Touch Screen Illustrations" section.	

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2.0 Mechanical / Electrical Characteristics (Continued)				
2.4 Environmental Cha	aracteristics			
Operating	High Temperature and Relative Humidity (RH)		Tested at +50° C at 90% RH non- condensing for 240 hours	
Conditions	Low and High Temperature		-20° C ~50° C, 50% relative humidity, non-condensing	
Storage Conditions	-40° C~ 75° C, tested at 50% relative humidity, non-condensing for 10 continuous days.			
2.5 Activation Characteristics				
In addition to the previously noted parameters, the specification data below applies to touch screens with spacer dot array: .003" and typical X: .14"				
Touch Activation				
Finger simulated stylus		Finger simulated stylus		
Pen stylus (.8mm diameter tip)		Pen stylus (.8mm diameter tip)		
2.6 Chemical Resistance				
Chemical Compounds: 6% HC1, 40% H2SO4, 10% NaOH and 70% HNO3				
Per ASTM F 1598-95 Industrial Chemicals		Industrial Chemicals: acetone, methyl chloride, methyl ethyl ketone, isopropyl alcohol, hexane, turpentine, mineral spirits, unleaded gas, diesel fuel, motor oil, transmission fluid, anti-freeze, etc.		
Per ASTM D 1308-87		Food service chemicals: vinegar, coffee, tea, grease, cooking oil, and salt, etc. Household and commercial cleansers, including ammonia-based glass cleaner and laundry detergent.		

5-Wire Specification Guide 3.0 Cosmetic / Visual Specifications 3.1 Inspection Condition 1000-1400 LUX fluorescent **Light Source** lamps. Position the sensor 30(±5) cm far from human eyes with an angle between 15-Sensor Method 45 degrees. Black/white illuminated background. 15-45 Illumination should be degree 300±50 LUX. **Viewing Time** 15(±3) seconds **Inspection Condition** Use either one of the following three patterns to aid your eye. 3.2 Inspection Criteria

The following apply to viewing area. Any defects not visible shall be ignored, unless they affect electrical performance. This section applies only to inspection of the VA (viewable area). If a

defect is found outside of the VA, the screen is still considered acceptable.

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3.0 Cosmetic / Visua	al Specifications		
3.2 Inspection Crite			
Items/Type	Specifications/Explain		
. , ,	Width/Length	Judgment	
Scratch	< 0.05mm / < 3mm	Allow 2 and min distance above 20mm is Qualified (PASS)	
	0.05mm / 3mm	Unqualified (NG)	
	(Width + Length)/2	Judgment	
	0.2 mm	PASS (Ignore)	
Foreign Objective	Polish film 0.2mm ~ 0.3mm Anti-glare film 0.2mm~0.4mm	Qualified (PASS) & allow 4 points interval distance above 20mm	
	Polish film > 0.3 mm Anti-glare film > 0.4 mm	Unqualified (NG)	
	Width / Length	Judgment	
Linear Foreign Objective	0.05mm /3mm	Allow 2 and min distance above 20mm is Qualified (PASS)	
•	> 0.05mm / > 3 mm	Unqualified (NG)	
Puffiness	Height under 0.4 mm:	Qualified (PASS)	
E'I C C EI (Film from reflect light the shape like C	Qualified (PASS)	
Film Surface Flat	Film from reflect light the shape like S	Unqualified (NG)	
	Corner Fragment	a 2.0mm, b 2.0mm and c Glass Thickness mm, No more than 2 is qualified	
Glass Fragment	Side Fragment	(PASS)	
	В	b 2.0mm and c 1/2 Glass Thickness mm,	
	C: A	Allow 3 fragments interval distance above 20mm every side is qualified (PASS)	
Newton Ring	No Newton rings are allowed in sensors that specify "anti-Newton ring" materials. Otherwise, Newton rings are acceptable.		

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4.0 Materials Handling and Usage Instructions

In order to prevent accidental use and be guaranteed the performance of product, you are requested to keep the following:

4.1 Storing your Touch Screen

- Store the products at specified temperature and humidity range, per the Environmental Conditions section of this document.
- Store the products in the original packing materials.
- Avoid exposing the touch screen to direct sunlight.

4.2 Unpacking your Touch Screen

- Do not hold or pull the FPC/Copper tail to facilitate the removal of the touch screen component from the package.
- Check and heed the "UP/DOWN" mark prior to opening the package.
- Do not subdue the touch screen to heavy duty shock or pressure.

4.3 Handling your Touch Screen

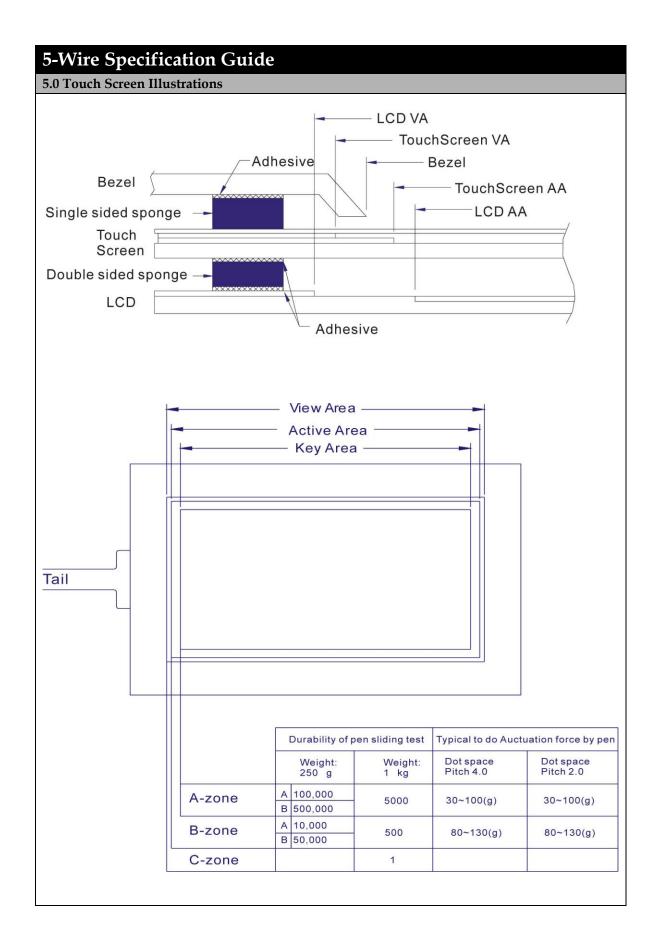
- Wear gloves when handling the touch screen in order to prevent finger prints or stains and to avoid injury due to sharp edges.
- Never hold the touch screen by the FPC/Copper tail.
- Never add stress on touch film.
- Never place heavy objects or material on top of the touch screen.
- Never stack touch screens on top of each other.

4.4 Cleaning your Touch Screen

- Never use organic solvents on the touch screen, except alcohol.
- Use dry cloth or soft cloth with alcohol, neutral detergent or ethanol for clearing the touch panel in case of dirt or residue.

4.5 Assembling your Touch Screen

- The bezel or enclosure must not overlap with the viewing area.
- Avoid applying excessive pressure, weight or force on the touch screen.
- Avoid unnecessary strain to the FPC/Copper tail on assembling.
- Do not submerge the touch screen in water.
- The edge of the enclosure must be located between the viewing area and the active area.



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6.0 Warranty Policy

This warranty policy applies to Touch International's 5-wire resistive touch screen components. Touch International warrants all products to be free of workmanship or materials defects as specified under the terms of the limited warranty policy per the guaranty period stated below.

6.1 Warranty Period

Touch International guarantees this product for five year from the date of purchase.

6.2 Warranty Exclusions

- Failure to adhere to the handling, storage, operating, assembly or other procedures and parameters outlined in this delivery specification.
- Accidental or purposefully abuse, neglect, or acts of nature.
- Breakage or physical scratches to the touch screen once products are accepted or integrated.
- Other factors beyond the control of Touch International.